

SPLIT
24299 B

DART AEROSPACE LTD		Work Order:	24299 B
Description: Handle + Lock down		Part Number:	D3451-
Dwg:	D3451 Rev A	Qty:	17
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	WA	cut material M6061T6 B0.125 x 1.000 per drawing D3451 Rev A	FF	05.09.09	34 12
3		2 each of D3451-1 B24299	FF	05.09.09	34 12
		D3451-3 B24299	FF	05.09.09	34 12
		D3451-5 B24299	FF	05.09.09	34 12
		D3451-7 B24299	FF	05.09.09	34 12
3	WA	cut B67-43001-103 B24299	FF	05.09.09	12
		per drawing D3451 Rev A			
4	WA	weld per drawing D3451 Rev A & deburr	CP	05.10.06	12
5	DC	Inspect Level 5 + 9	JH	05/10/06	12
6	FP	Acid Etch + Alodine	ML	05.10.11	12
7	FP	Mask parts per drawing	ML	05.10.11	12
8a	FP	powder coat green sandtex	ML	05.10.12	12
9a	GA	pick GP-211 x2 - cut as shown and assemble	TF	05.10.20	12
10	Stores	Identify & stock	JH	05.10.20	12
11	AC	Cost / part			
12	DC	Inspect Level 21			
8b	QC3	Inspect level 3	JH	05.10.20	12
9b	QC5	Inspect level 5	JH	05.10.20	12
		Inspect Level 21	JH	05.10.25	12

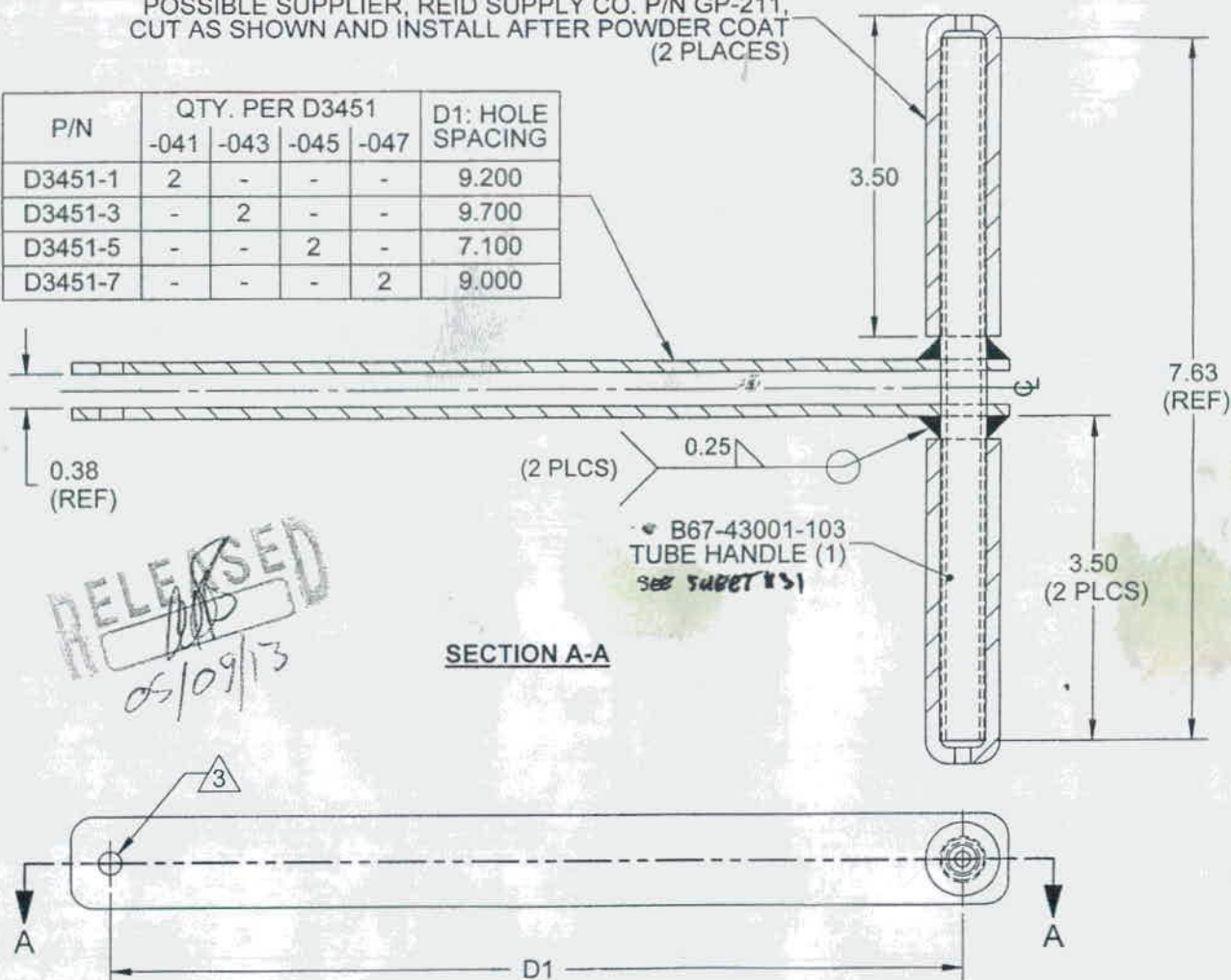
Rev	Date	Change	Revised By	Approved



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3451	REV. A SHEET 1 OF 2
DATE	TITLE		SCALE
05.08.25	HANDLE & LOCK-DOWN ASS'Y		1:2
A	05.08.25	NEW ISSUE	

0.50" ID x 4.875" LONG BLACK VINYL HANDLE,
POSSIBLE SUPPLIER, REID SUPPLY CO. P/N GP-211,
CUT AS SHOWN AND INSTALL AFTER POWDER COAT
(2 PLACES)

P/N	QTY. PER D3451				D1: HOLE SPACING
	-041	-043	-045	-047	
D3451-1	2	-	-	-	9.200
D3451-3	-	2	-	-	9.700
D3451-5	-	-	2	-	7.100
D3451-7	-	-	-	2	9.000



D3451-041/-043/-045/-047 HANDLE & LOCK-DOWN ASS'Y

D3451-041 SUPERSEDES PREMIER P/N B67-43001-41

D3451-045 SUPERSEDES PREMIER P/N B67-43001-39

D3451-047 SUPERSEDES PREMIER P/N B67-43001-55

NOTES:

- 1) WELD PER DART QSI 004
- 2) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) MASK BEFORE PAINTING.
- 4) FINISH: POWDER COAT PAINT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
- 5) PART IS SYMETRICAL ABOUT CENTER LINE.
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES
- 8) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

